



PRODUCTION MACHINING CAPABILITIES STATEMENT

“NTM was started by my dad, Bob Thielen in 1976 to not only start his own business, but to become a niche machining company that supported national defense programs. He worked in the shop every day and grew the company to be a well-respected shop, now with our own product line of cutting tools. As a certified woman owned business, my goal continues to be the same. We continue to support DoD, holding an excellent supplier rating from our customers.”

~ Barb Dorumsgaard, President

PRECISION MACHINING CORE COMPETENCIES

• Production CNC Milling

- Up to 60” of “X” travel (left to right)
- Up to 29” of “Y” travel (front to back)
- Up to 25” of “Z” travel (up and down)

• Production CNC Turning

- Live tooling lathe capability with sub spindle and bar feeder
 - ◆ Size of chuck (main spindle) 8”
 - ◆ Size of chuck (sub spindle) 6.5”
 - ◆ Max Bar stock dia. 2.6”
 - ◆ Max Bar length 36”
 - ◆ Max Turn length 20.47”

EQUIPMENT LIST – 25,000 Square Feet of Production Area

- CNC Mitsubishi Machining Centers
- YCM NXV1680B High Performance Vertical Machining Center
- OKK VM7III
- Daewoo DMV-500
- Doosan Puma 2100SY - Live Tooling Lathe sub spindle w/bar feeder
- Daewoo Puma 8S Lathe
- Mitsubishi MTC8A lathe
- (2) HAAS VF-1 Mills
- HAAS VF-2

NTM line of OEM Stubby® Indexable cutting tools can be found on our website <https://www.ntminc.com>

OUR QUALITY POLICY

NTM is committed to comply with customer requirements and to provide on-time quality products through continuous improvement of our processes.



Made in USA

Cage Code: 3W356

DUNS #071783401

NAICS Codes:

- 332710 Machine Shops
- 332721 Precision Turned Product
- 333515 Cutting Tool & Machine Tool Mfg.

CERTIFICATIONS

- ISO 9001:2015
- WOSB Cert. # WOSB181051
- WBENC Cert. # WBE1801244

PAST PERFORMANCE:

- Vendor for defense for 40 years
- BAE Gold Star Rating 2020
- BAE Gold Supplier of the Year Award 2021 & 2022
 - ◆ Outstanding Quality
 - ◆ Outstanding On-Time Delivery

CNC Machining Manager:

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